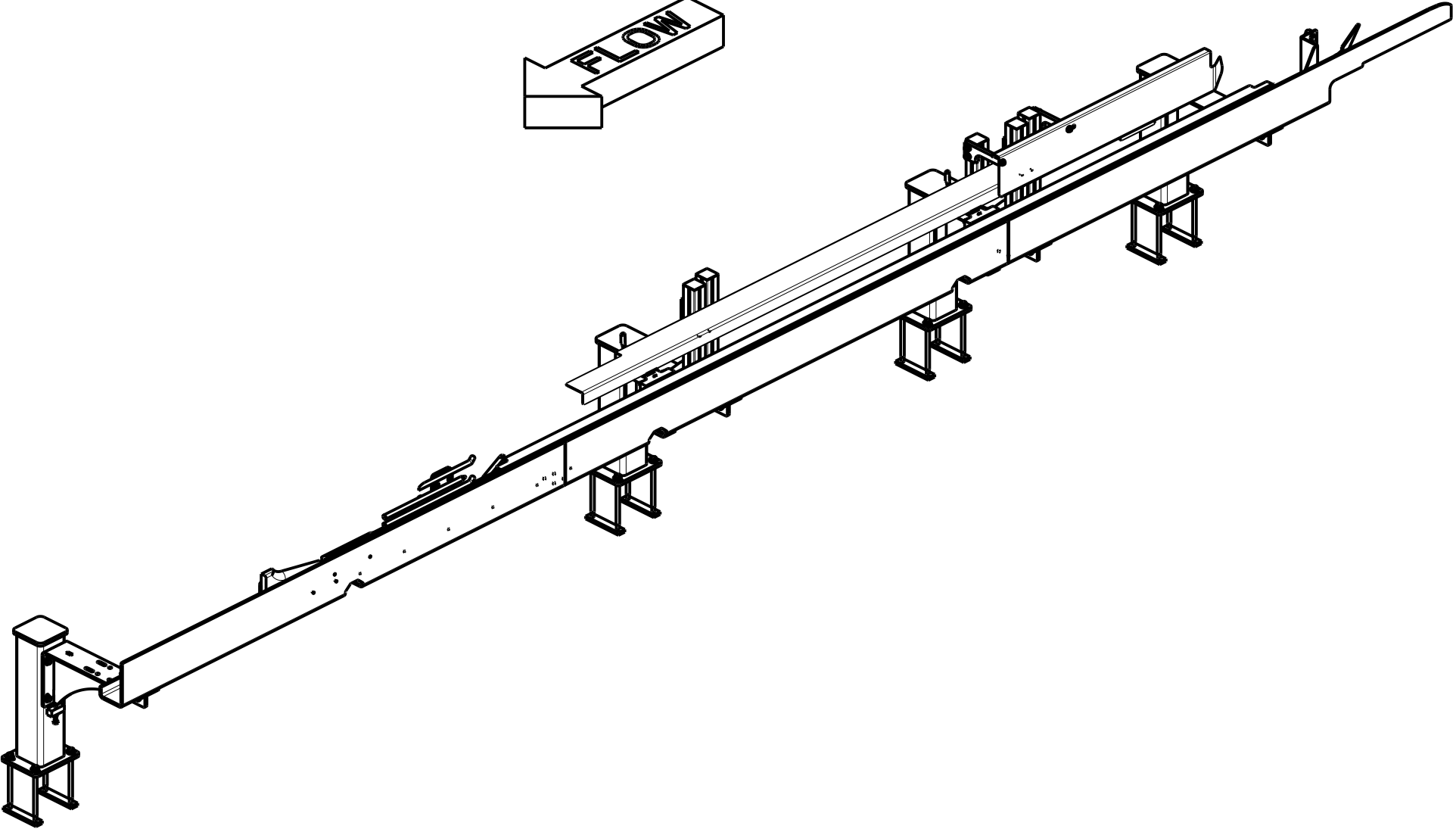
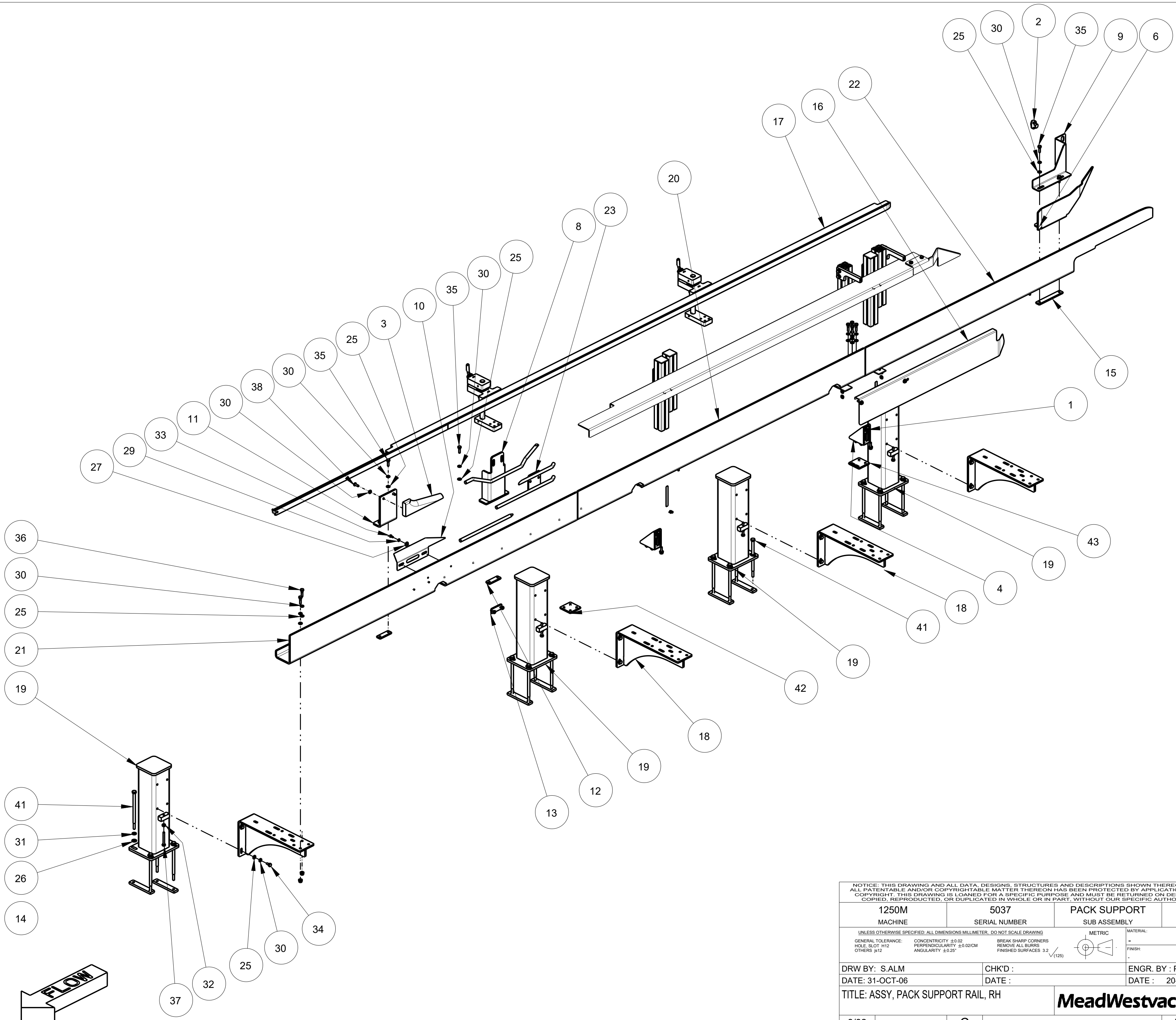




ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	SQUARE NUT, M6, MINITEC	09-038063-6000-0
2	1	PHOTO SWITCH, POLARIZED, RETRO, PNP, 24 VDC	U5013858P
3	1	FLAP FOLDER, BOTTOM RH	U5001715M
4	2	MINITEC 45 DEG X 90mm BRKT	U5002072P_CFG1
6	1	FLAP KNOCKDOWN, INFEEED RHM	U5005037S
8	1	MINOR FLAP RETAINER POST RH	U5005051M
9	1	SENSOR BRACKET, RHS RHM	U5013863M
10	1	BOTTOM FLAP LIFTER, RH	U5005775S
11	1	BRACKET, BOTTOM FOLDER RH	U5005794M
12	2	STRIPNUT, 70x22x6, 2X M8@50	U5007876P
13	1	STRIP NUT M8	U5008857M
14	8	STRIPNUT, 130x25x9, 2X M10@100	U5008858P
15	1	STRIPNUT, 145x22x6,2X M8@120	U5008859P
16	1	ASSY, TOP FLAP GUIDE	U5008860M
17	1	ASSY, FLAP GUIDE RH	U5008864M
18	4	PACK SUPPORT ARM	U5008874M
19	4	PACK SUPPORT RAIL POST	U5008894M
20	1	PACK SUPPORT RAIL #2 RH	U5008927M
21	1	PACK SUPPORT RAIL #3 RH	U5008928M
22	1	PACK SUPPORT RAIL #1 RH	U5008929M
23	1	WELDMENT, MINOR FLAP RETAINERS	U5009158M
25	50	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
26	16	M10 FLAT WASHER DIN125A SS	U6002510P_EXP
27	2	"EXP" M6 METRIC FENDER WASHER (ZN PLTD)	U6002549P_EXP
29	2	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
30	48	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
31	16	M10 STD SPRING LOCK WASHER SS	U6002565P_EXP
32	15	HEX NUT, M8X1.25 SS	U6002618P_EXP
33	2	SCREW HHCS, M6x12 FULLTHD SS	U6002739P_EXP
34	16	SCREW HHCS, M8x16 FULLTHRD SS	U6002762P_EXP
35	10	SCREW HHCS, M8x25 SS	U6002764P_EXP
36	12	SCREW HHCS, M8x30 SS	U6002765P_EXP
37	4	SCREW HHCS, M8x60 FULLTHRD SS	U6002771P_1_EXP
38	4	SCREW BHCS, M8X1.25 x 20.0 LG	U6002874P_EXP
41	16	SCREW HHCS, M10X1.5 x 180 SS	U6003749P_EXP
42	1	SPLICE PLATE, TAPPED	U5015301M
43	1	SPLICE PLATE, SLOTTED	U5015302M

-	--				NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.					
-	--				UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING					
C	REMOVED DEADPLATE SUPPORTS AND SLOTTED REFLECTOR (ITEMS 5,7,24,28,39,40). REMOVED HOLES IN PACK SUPPORT RAILS FOR THESE ITEMS. (THIS CHANGE WAS FROM YR. 2011)	ORH			GENERAL TOLERANCE: ±0.02 HOLE, SLOT, H/2 OTHERS: ±0.12	CONCENTRICITY: ±0.02 PERPENDICULARITY: ±0.02/CM ANGULARITY: ±0.25°	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)	METRIC 	MATERIAL: FINISH: .	
B	1)ITM 18 WAS 6 2)ITM 19 WAS 6 3)ADD ITEM 42 & 43; SEE ECN 2185	PNW			DRW BY: S. ALM		CHK'D :		ENGR. BY : PNW	
A	PRE-PRODUCTION RELEASE CHANGES NO ECN REQUIRED	MFF			DATE: 31-OCT-19		DATE :		DATE : 20-OCT-06	
REV.	DESCRIPTION	BY	CHK'D		TITLE: ASSY, PACK SUPPORT RAIL, RH		WestRock		PACKAGING SYSTEMS ATLANTA, GA, USA	
		DATE	DATE		1/16	MATERIAL CODE	C	DRW. SIZE	DRW. N°	U5008856M
					SCALE		C	REV	VER 1	1/2 SHEETS



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1250M MACHINE	5037 SERIAL NUMBER	PACK SUPPORT SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING		MATERIAL:	
GENERAL TOLERANCE: ±0.02 HOLE, SLOT H12 OTHERS H12		FINISH:	
CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓(125)	
DRW BY: S.ALM		ENGR. BY : PNW	
DATE: 31-OCT-06		DATE : 20-Oct-06	
TITLE: ASSY, PACK SUPPORT RAIL, RH		MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE	
3/32 SCALE	C DRW. SIZE	U5008856M	C REV
2/2 SHEETS			